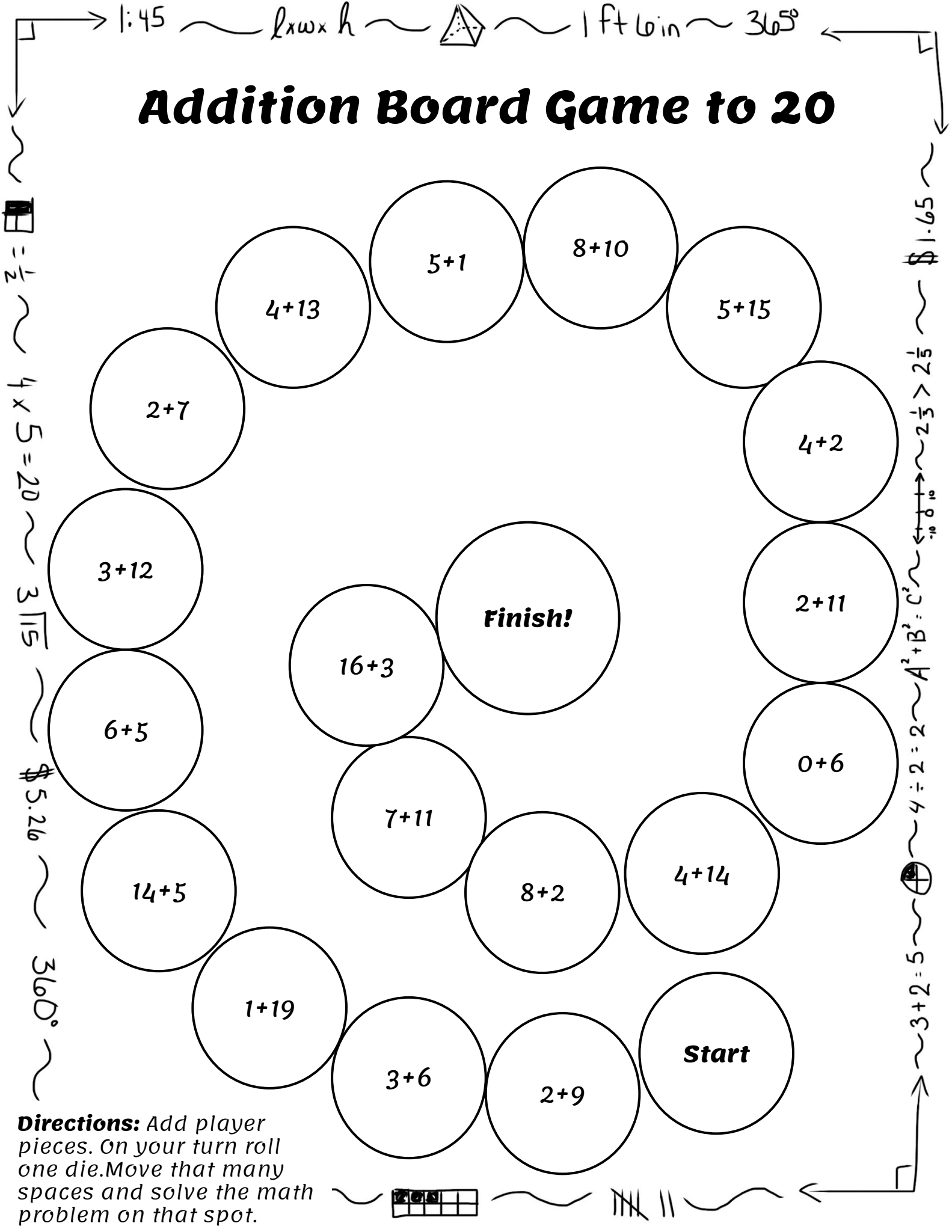


Addition Board Game to 20



Directions: Add player pieces. On your turn roll one die. Move that many spaces and solve the math problem on that spot.